

MATERIAL & DESIGN OF CLAMP BODY				CLAMP BODY consisting of two clamp halves	WELD PLATE				COVER PLATE				HEXAGON HEAD BOLT AS									
Polypropylene, profiled inside, with tension clearance Polyamide, profiled inside, with tension clearance					PP	SPAD				DPAD				AS								
MATERIAL & SURFACE FINISHING OF METAL PARTS																						
carbon steel St37, untreated															W1							
carbon steel St37, phosphated															W2							
carbon steel St37, zinc plated															W3							
stainless steel A2 - 1.4301/1.4305 (AISI304)															W4							
stainless steel A4 - 1.4401/1.4571 (AISI316/316Ti)				W5																		
TYPE OF THREAD				M U	SEE COMPONENT PART IDENTIFICATION				W2				W3									
Metric Thread																						
UNC Thread																						
MATERIAL & SURFACE FINISHING (STANDARD DELIVERY / DETAILS ABOVE)				W2				W2				W3										
ORDERING INFORMATION				****,*/****,**				SPAD ****				DPAD ****				AS ****						
STAUFF GROUP	OUTSIDE DIAMETER PIPE / TUBE / HOSE Ø D1/D2 IN MM	OUTSIDE DIAMETER PIPE / TUBE / HOSE Ø D1/D2 IN INCH	NOMINAL BORE PIPE IN INCH	FIRST DIGIT OF STAUFF GROUP (SEE BELOW)	OUTSIDE DIAMETERS OF PIPES IN MM	MATERIAL & DESIGN OF CLAMP BODY	WELD PLATE SPAD	FIRST 2 DIGITS OF STAUFF GROUP (SEE BELOW)	TYPE OF THREAD	MATERIAL & SURFACE FIN- ISHING	COVER PLATE DPAD	FIRST 2 DIGITS OF STAUFF GROUP (SEE BELOW)	MATERIAL & SURFACE FIN- ISHING	HEXAGON HEAD BOLT AS	FIRST 2 DIGITS OF STAUFF GROUP (SEE BELOW)	TYPE OF THREAD	MATERIAL & SURFACE FIN- ISHING					
4S-D	12,7/12,7	1/2 / 1/2				4012,7/12,7 **	SPAD 4S * * *			DPAD 4S **			AS 4S * * *									
	19/19	3/4 / 3/4			4019/19 **																	
	20/20				4020/20 **																	
	21,3/21,3	1/2 / 1/2			4021,3/21,3 **																	
	22/22	7/8 / 7/8			4022/22 **																	
	25,4/25,4	1 / 1			4025,4/25,5 **																	
26,9/26,9	3/4 / 3/4			4026,9/26,9 **																		
5S-D	32/32	1 1/4 / 1 1/4				5032/32 **	SPAD 5S * * *			DPAD 5S **			AS 5S * * *									
	33,7/33,7	1 / 1			5033,7/33,7 **																	
	38/38	1 1/2 / 1 1/2			5038/38 **																	
	42/42	1 1/4 / 1 1/4			5042/42 **																	
DIMENSIONS - COMPONENTS																						
STAUFF GROUP	OUTSIDE DIAMETER PIPE / TUBE / HOSE Ø D1/D2 IN MM	OUTSIDE DIAMETER PIPE / TUBE / HOSE Ø D1/D2 IN INCH	NOMINAL BORE PIPE IN INCH	L1	L2	L3	H1	H2	Width	L1	L2	B	S	H	Ø D	L1	L2	B	S	Ø D	G x L	
4S-D	19/19	3/4 / 3/4																				M10 x 60 UNC
	20/20																					
	21,3/21,3	1/2 / 1/2		115	90	45	48	24	30	130	90	30	8	8,5	18	115	90	30	8	11		
	22/22	7/8 / 7/8		4.52"	3.54"	1.77"	1.89"	0.94"	1.18"	5.12"	3.54"	1.18"	0.31"	0.33"	0.71"	4.52"	3.54"	1.18"	0.31"	0.43"	3/8" - 16 x 2 3/4"	
	25,4/25,4	1 / 1																				
26,9/26,9	3/4 / 3/4																					
5S-D	32/32	1 1/4 / 1 1/4																				M10 x 70 UNC
	33,7/33,7	1 / 1																				
	38/38	1 1/2 / 1 1/2		144	120	60	60	30	30	160	120	30	8	8,5	18	144	120	30	8	11		
	40/40			5.69"	4.72"	2.36"	2.36"	1.18"	1.18"	6.30"	4.72"	1.18"	0.31"	0.33"	0.71"	5.69"	4.72"	1.18"	0.31"	0.43"	3/8" - 16 x 2 3/4"	
42/42	1 1/4 / 1 1/4																					

* Consult factory for details on stacking assemblies.